



Underwear

SALES BOOK FW23
WOMEN'S COLLECTION

Women's Collection

FALL WINTER 2023
UNDERWEAR



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The eagle logo indicates until when the item is available for order.



Armani Sustainability Values



Must buy

WALKTROUGH



The quest for well-being and comfort are at the heart of the new EMPORIO ARMANI UNDERWEAR WOMAN proposal. Small gestures and rituals, such as choosing what to wear in one's own intimacy, have always been part of everyday life and help to elevate the balance between body and mind. The various worlds narrated within the F/W '23-'24 collection aim to satisfy the different areas of the female universe, from the most casual to the most sophisticated.

The wide range of home-wear ideal for a mountain retreat consists of sweatshirts, jackets and trousers in corduroy and soft lambskin-effect 'furry' that are layered over loose-fitting garments in cropped knitwear. The harmony of fabrics, textures and colours makes it possible to create different 'layered' combinations. The microfibre series, a staple of the brand's sustainable values, is renewed for this season and offers, in addition to the classic items, two fitness-inspired garments in an extremely shiny fabric.

The refined and slightly dreamlike atmosphere recalls parties in Palladian villas and winter gardens with decadent charm. The desire for hyper-feminine and romantic garments materialises in the hydrangea and cinnamon-coloured lace suits, accompanied by the lingerie-de-nuit in light floral print fil coupé; the viscose series is renewed by the eco-sustainable bamboo yarn matched with cotton feel lace.

High-altitude spas, where natural elements blend to

create an immersive wellness atmosphere, inspire the most iconic part of the brand. The organic cotton garments are revamped in seasonal colours, with arctic standing out. Alongside the bestselling models are new trendy proposals such as the U shape bralette and the high-waisted corset with a masculine cut. For the sweatshirts, the enveloping and slightly oversized volumes are personalised by embroidered logos and enriched by tailored details such as the ribbing. New fabrics step in: tulle bonding with shiny logo dresses essential models with clean lines.

Warm corduroy garments with embroidered patches and graphic snowflake logos evoke 'après ski' atmospheres, while tartan combined with Parisian socks in shades of cream and silver complete the Christmas atmosphere package. The new stretch viscose sweatshirt with its wide but sculptured lines offers a contemporary chic alternative for a more sophisticated taste.

Closing the collection is a fine selection of 'black tie' garments in noble-looking fabrics such as satin and velvet. Lace corsetry pops up provocatively under satin kimonos, tops and culottes. Elegant chenille jacket and trouser sets, trimmed with sumptuous tassels, are worn like an evening dress. A new star of the season is the monogrammed mesh with lettering profiles, offering a more contemporary, but still seductive, alternative in Armani style.

ADVERTISING SELECTION



ADVERTISING SELECTION



ADVERTISING SELECTION



164768_3F265_02631 163953_3F204_03050 163953_3F204_02631 164788_3F205_09210
164416_3F265_02631 162948_3F204_03050 162525_3F204_02631
164768_3F265_02631

ADVERTISING SELECTION



164730_3F260_03051 167394_3F206_03050 164603_3F206_03051 164593_3F221_09210 1647810_3F254_03051 164530_3F235_03051
XJPW06_XD335_00244 164398_3F206_03050 163826_3F206_03051 164737_3F221_09210 164740_3F254_03051 162948_3F235_03051
164782_3F206_75810

FW23
UNDERWEAR



ALL OVER LOGO MESH

3F204

D-1



TANK

164775

XS - S - M - L - XL



PADDED TRIANGLE BRA

163953

XS - S - M - L - XL



**PUSH UP BRA
REMOV. PADS**

165394

A	32	34	36	38
B	32	34	36	38
C	32	34	36	38
D	32	34	36	38



BRAZILIAN BRIEF

162948

XS - S - M - L - XL



BRIEF

162525

XS - S - M - L - XL



THONG

162468

XS - S - M - L - XL



BRALETTE BRA

164481

XS - S - M - L - XL

Fabric: 088% Polyamide - 012% Elastane.

Available for order until 29/01/2023



BLACK
00020



ARTIC
02631



NUDE
03050



ICONIC MICROFIBER

3F235

D-2



HIGH WAIST LEGGINGS

164711

XS - S - M - L - XL

00020 | 03050



PADDED BRALETTE

164710

XS - S - M - L - XL

00020 | 03050



**PADDED BRALETTE
REMOV. PADS**

164530

XS - S - M - L - XL



CONTOUR BRA

164078

A	32	34	36	38
B	32	34	36	38
C	32	34	36	38
D	32	34	36	38



BI-PACK BRAZILIAN BRIEF

163337

XS - S - M - L - XL



HIGH BRIEF

164793

XS - S - M - L - XL



BRAZILIAN BRIEF

162948

XS - S - M - L - XL

163337 | 164793 | 164078 | 164530 | 162948
Fabric: 085% Polyamide - 015% Elastane;

164710 | 164711
Fabric: 078% Polyamide - 022% Elastane .



BLACK
00020



ARTIC
02631



NUDE
03050



CINNAMON
03051

ICONIC MICROFIBER

3F235
D-2



PADDED TRIANGLE BRA
164410
XS - S - M - L - XL



BI-PACK BRIEF
163334
XS - S - M - L - XL



BRIEF
162525
XS - S - M - L - XL



PUSH UP BRA
164394
A 32 34 36 38
B 32 34 36 38
C 32 34 36 38
D 32 34 36 38



BI-PACK THONG
163333
XS - S - M - L - XL



THONG
162468
XS - S - M - L - XL

Fabric: 085% Polyamide - 015% Elastane;



BLACK
00020



ARTIC
02631



NUDE
03050



CINNAMON
03051

DREAMY VISCOSE LACE

3F221
D-2



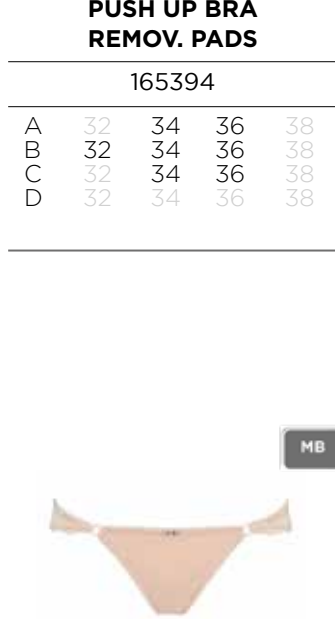
**PUSH UP BRA
REMOV. PADS**
165394
A 32 34 36 38
B 32 34 36 38
C 32 34 36 38
D 32 34 36 38



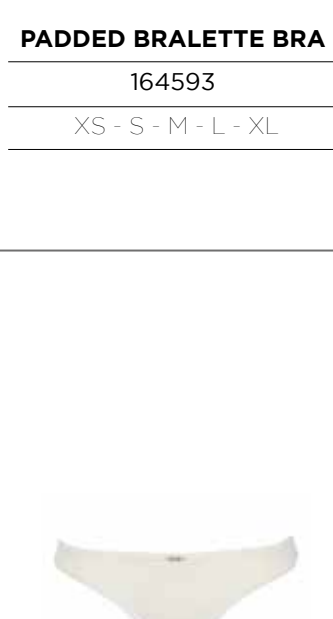
PADDED BRALETTE BRA
164593
XS - S - M - L - XL



BODY BRIEF
164743
XS - S - M - L - XL



BRIEF
164792
XS - S - M - L - XL



BRAZILIAN BRIEF
162948
XS - S - M - L - XL



THONG
164737
XS - S - M - L - XL

Main Fabric: 095% Viscose - 005% Elastane. Lace Fabric: 089% Polyamide - 011% Elastane .



BLACK
00020



NUDE
03050



PALE CREAM
09210



ALL OVER MESH MONOGRAM

3F205

D-2



MB



MB

BRALETTE BRA				
164777				
XS - S - M - L - XL				



MB

PUSH UP BRA				
164394				
A	32	34	36	38
B	32	34	36	38
C	32	34	36	38
D	32	34	36	38



MB

BABY DOLL & STRING	
164779	
XS - S - M - L - XL	



MB

THONG	
162468	
XS - S - M - L - XL	



BRIEF	
162525	
XS - S - M - L - XL	



BRALETTE + BRIEF	
164788	
XS - S - M - L - XL	

Fabric: 090% Polyamide - 010% Elastane .



BLACK
00020



PALE CREAM
09210



SPECIAL PACK
164779 | 164788

ETERNAL LACE

3F206

D-1



MB

PUSH UP BRA REMOV. PADS 2LOOP				
167394				
A	32	34	36	38
B	32	34	36	38
C	32	34	36	38
D	32	34	36	38



MB

PADDED TRIANGLE BRA	
164603	
XS - S - M - L - XL	



MB

PADDED BRA				
164419				
A	32	34	36	38
B	32	34	36	38
C	32	34	36	38
D	32	34	36	38



MB

BRIEF	
164398	
XS - S - M - L - XL	



MB

T-THONG	
163826	
XS - S - M - L - XL	



MB

BRIEF	
164397	
XS - S - M - L - XL	



MB

V-BRAZILIAN BRIEF	
164589	
XS - S - M - L - XL	

Lace Fabric: 089% Polyamide - 011% Elastane.



BLACK
00020



HORTENSIA
21234



NUDE
03050



CINNAMON
03051



ETERNAL LACE

3F206

D-1



MB

SHORT PYJAMAS

164715
XS - S - M - L - XL
00020



MB

BABY DOLL

164716
XS - S - M - L - XL
00020



TANK TOP

164789
XS - S - M - L - XL
00020



MB

TRIANGLE + T-BRAZILIAN BRIEF

164713
XS - S - M - L - XL
00020

164715 | 164716 | 164789: Satin Fabric: 092% Polyester - 008% Elastane; 164713: Lace Fabric: 089% Polyamide - 011% Elastane.



164713

BLACK
00020



SPECIAL PACK

164713

ETERNAL LACE

3F206

D-1



MB

KIMONO

164717
S/M - L/XL
00020



MB

LOOSE FIT PANTS

164718
XS - S - M - L - XL
00020



KIMONO

164782
S/M - L/XL
75810



SHORT PYJAMAS

164781
XS - S - M - L - XL
75810

164717 | 164718: Satin Fabric: 092% Polyester - 008% Elastane; Lace Fabric: 089% Polyamide - 011% Elastane. 164781 | 164782: Printed Chiffon Fabric: 100% Polyester; Lace Fabric: 089% Polyamide - 011% Elastane.



164713

BLACK
00020

FLORAL PRINT
75810

ESSENTIAL STUDS LOGO

3F223

D-1

			
PYJAMAS		BRALETTE BRA	
164234		164403	
XS - S - M - L - XL		XS - S - M - L - XL	
			
T-SHIRT		2 PACK BRIEF	
163139		163334	
XS - S - M - L - XL SLIM FIT		XS - S - M - L - XL	
			
TANK			
163319			
XS - S - M - L - XL			

Fabric: 095% Cotton - 005% Elastane .

**BLACK**
00020

**MARINE**
00135

**RUBY RED**
00173

**PALE CREAM**
09210



ESSENTIAL STUDS LOGO

3F223

D-1

			
PADDED TRIANGLE BRA	PADDED BRALETTE REMOV. PADS	T-SHIRT	T-SHIRT
164410	164530	163229	163321
XS - S - M - L - XL	XS - S - M - L - XL	XS - S - M - L - XL SLIM FIT	XS - S - M - L - XL SLIM FIT
			
2 PACK BRAZILIAN BRIEF	2 PACK THONG	BODY BRAZILIAN	
164752	163333	164753	
XS - S - M - L - XL	XS - S - M - L - XL	XS - S - M - L - XL	
		00020 00173 09210	

Fabric: 095% Cotton - 005% Elastane .

**BLACK**
00020

**MARINE**
00135

**RUBY RED**
00173

**PALE CREAM**
09210



ICONIC LOGOBAND

3F227

D-1



PUSH UP BRA
164394

A	32	34	36	38
B	32	34	36	38
C	32	34	36	38
D	32	34	36	38



PADDED TRIANGLE BRA
164410

XS - S - M - L - XL



PADDED BRALETTE BRA
163995

XS - S - M - L - XL



PADDED BRALETTE BRA
164723

XS - S - M - L - XL

00010 | 00020 | 00948
02631



2 PACK BRAZILIAN BRIEF
163337

XS - S - M - L - XL



2 PACK BRIEF
163334

XS - S - M - L - XL



2 PACK T-THONG
164522

XS - S - M - L - XL



HIGH WAIST BRIEF
164725

XS - S - M - L

00020 | 00948 | 02631

Fabric: 095% Cotton - 005% Elastane.



WHITE
00010



BLACK
00020



LIGHT GREY MELANGE
00948



ARTIC
02631



HORTENSIA
21234



ICONIC LOGOBAND

3F227

D-1



LEGGINGS
164568

XS - S - M - L - XL

00020 | 00948 | 02631



T-SHIRT
164722

XS-S-M-L-XL **REGULAR FIT**

00010 | 00020 | 02631
21234



TANK
164726

XS - S - M - L - XL



BRALETTE BRA + BRAZILIAN BRIEF
164724

XS - S - M - L - XL

164568 | 164726 | 164724 | 163334 | 164410 Fabric: 095% Cotton - 005% Elastane.
164722 Fabric: 100% Cotton.



WHITE
00010



BLACK
00020



LIGHT GREY MELANGE
00948



ARTIC
02631



HORTENSIA
21234



ICONIC LOGOBAND

3F227



PYJAMAS

164729

XS - S - M - L - XL

00020 | 02631



T-SHIRT

164721

XS-S-M-L-XL **REGULAR FIT**

REGULAR FIT



T-SHIRT

164720

XS-S-M-L-XL **REGULAR FIT**

REGULAR FIT



CHEEKY PANTS

163225

XS - S - M - L - XL

163225 | 163995 Fabric: 095% Cotton - 005% Elastane.
164729 | 164721 | 164720 Fabric: 100% Cotton.

164729 | 164721 | 164720 Fabric: 100% Cotton.



WHITE
00010



BLACK
00020



**LIGHT GREY
MELANGE**
00948

ARTIC
02631

HORTENSIA
21234



CHRISTMAS LACE

3F207

D-2



BABY DOLL & STRING	
164605	
XS - S - M - L - XL	



PADDED TRIANGLE BRA	
164298	
XS - S - M - L - XL	



PUSH UP BRA	
164394	
A	32 34 36 38
B	32 34 36 38
C	32 34 36 38
D	32 34 36 38



T-THONG	
164282	
XS - S - M - L - XL	



BRIEF	
162525	
XS - S - M - L - XL	

Lace Fabric: 082% Polyamide - 018% Elastane.
Second Fabric: 077% Polyamide - 019% Elastane - 004% Metallized fibre.



BLACK
00020



NUDE
03050



PALE
CREAM
09210



SPECIAL PACK
164605

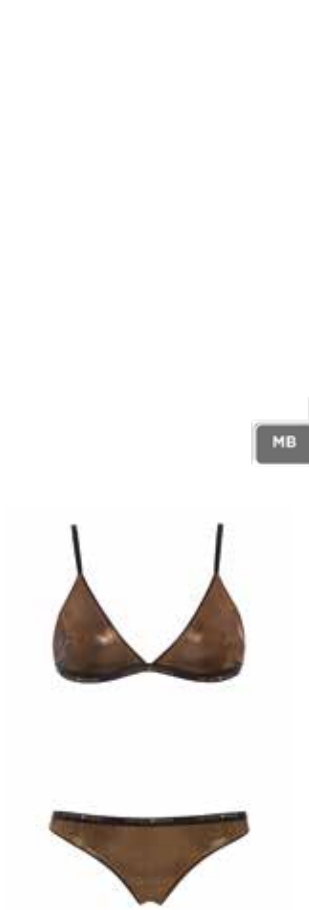
DOT FOIL GIFT SET

3F232

D-2



BODY BRAZILIAN	
164776	
XS - S - M - L - XL	



TRIANGLE + BRAZILIAN	
164791	
XS - S - M - L - XL	

Fabric: 087% Polyester - 013% Elastane.



BLACK
/COPPER
PRINT
30521



BLACK
/RUBY PRINT
30621



BLACK
/PLATINUM
PRINT
30721



SPECIAL PACK

TARTAN CHRISTMAS COTTON

3F225

D-2



LEGGINGS	T-SHIRT	T-SHIRT
164568	164821	164820
XS - S - M - L - XL	XS-S-M-L-XL <i>REGULAR FIT</i>	XS-S-M-L-XL <i>REGULAR FIT</i>
00135 00173		

Fabric: 095% Cotton - 005% Elastane.

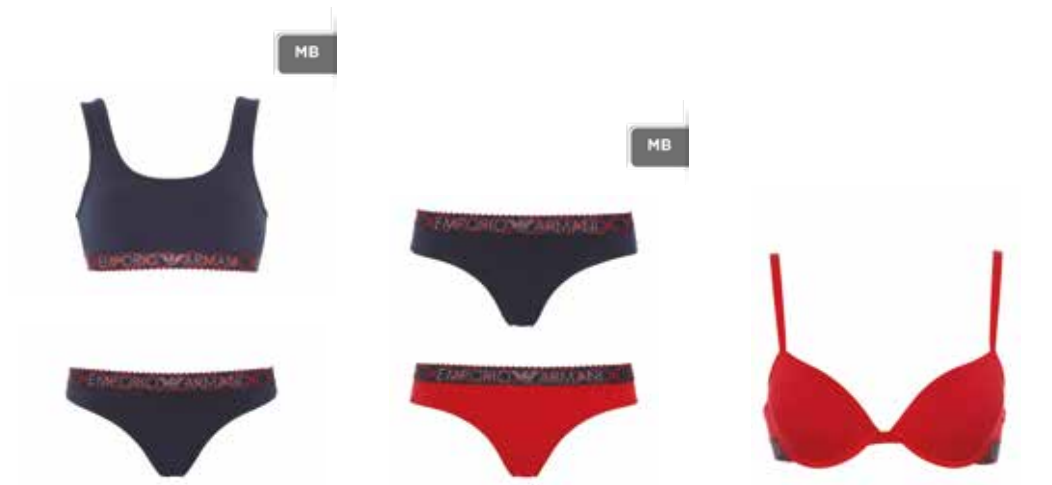


SPECIAL PACK

TARTAN CHRISTMAS COTTON

3F225

D-2



BRALETTE BRA + BRAZILIAN BRIEF	2 PACK BRIEF	PUSH UP BRA
164758	163334	164394
XS - S - M - L - XL	XS - S - M - L - XL	A 32 34 36 38 B 32 34 36 38 C 32 34 36 38 D 32 34 36 38
00010 00135 00173	17135 28235	00010 00135 00173

Fabric: 095% Cotton - 005% Elastane.



SPECIAL PACK
164394



SPECIAL PACK
163334 | 164758

TARTAN CHRISTMAS VISCOSE

3F277
D-2



PYJAMAS

164772

XS - S - M - L - XL

NIGHT DRESS

164748

XS - S - M - L - XL

Main Fabric: 100% Viscose.
Second Fabric (T-SHIRT): 100% Cotton.



**CHECK PALE
/CREAM /MARINE
/RUBY**
14211

EMPORIO  ARMANI



SPECIAL PACK

FW23
HOMWEAR



FLUID VISCOSE

3F224

D-2



PYJAMAS

164790

XS - S - M - L - XL



LOOSE FIT PANTS

164755

XS - S - M - L - XL



TURTLENECK T-SHIRT

164633

XS - S - M - L - XL



T-SHIRT

164632

XS - S - M - L - XL



TANK

164775

XS - S - M - L - XL

Fabric: 097% Viscose - 003% Elastane.



BLACK
00020



PALE CREAM
09210

VISCOSE FLEECE

3F264

D-2



HOME DRESS

164760

XS - S - M - L - XL



LOOSE FIT PANTS

164786

XS - S - M - L - XL



PANTS WITH CUFFS

164787

XS - S - M - L - XL



SWEATER

164759

XS - S - M - L - XL



FULL ZIP JACKET

164761

XS - S - M - L - XL

Fabric: 095% Viscose - 005% Elastane.



BLACK
00020



MARINE
00135

RIBBED VELOUR

3F280

D-2



MB



MB





BELL FIT PANTS
164383
XS - S - M - L - XL

SWEATER
164623
XS - S - M - L - XL

PANTS WITH CUFFS
164525
XS - S - M - L - XL

FULL ZIP JACKET
164622
XS - S - M - L - XL

Fabric: 070% Cotton - 027% Polyester - 003% Elastane.



MARINE
00135



CINNAMON
03051



PALE CREAM
09210

CHENILLE

3F260

D-2



MB



MB



FULL ZIP JACKET + PANTS
164730
XS - S - M - L - XL

JACKET + LOOSE FIT PANTS
164731
XS - S - M - L - XL

DRESSING GOWN
164732
XS - S - M - L - XL

Fabric: 095% Polyester - 005% Elastane.



BLACK
00020



CINNAMON
03051

RIBBED KNIT

3F254

D-2



HOME DRESS
164742
XS - S - M - L - XL



LOOSE FIT PANTS
164740
XS - S - M - L - XL



FULL ZIP JACKET
164739
XS - S - M - L - XL



BODY BRIEF
164780
XS - S - M - L - XL

Fabric: 062% Polyester - 034% Viscose - 004% Elastane.



MARINE
00135



**LIGHT GREY
MELANGE**
00948



CINNAMON
03051

RIBBED KNIT

3F254

D-2



PANTS WITH CUFFS
164785
XS - S - M - L - XL



TURTLENECK SWEATER
164741
XS - S - M - L - XL



SWEATER
164738
XS - S - M - L - XL

Fabric: 062% Polyester - 034% Viscose - 004% Elastane.



MARINE
00135



**LIGHT GREY
MELANGE**
00948



CINNAMON
03051

FUZZY FLEECE

3F256

D-2



MB



MB





LOOSE FIT PANTS

164611

XS - S - M - L - XL

SWEATER

164764

XS - S - M - L - XL

FULL ZIP JACKET

164610

XS - S - M - L - XL

FULL ZIP JACKET

164734

XS - S - M - L - XL

Fabric: 100% Polyester. Terry Fabric: 060% Cotton - 040% Polyester.



MARINE
00135



HAZEL BROWN
00455



PALE CREAM
09210

ICONIC TERRY

3F265

D-1







SWEATER + PANTS

164599

XS - S - M - L - XL 

PANTS WITH CUFFS

164416

XS - S - M - L - XL 

TURTLENECK SWEATER

164768

XS - S - M - L - XL 

Main Fabric: 070% Cotton - 030% Polyester
Second Fabric: 095% Cotton - 005% Elastane.

 Available for order until 29/01/2023



BLACK
00020



LIGHT GREY MELANGE
00948



ARTIC
02631

ICONIC TERRY

3F265

D-1



MB

LOOSE FIT PANTS

164767

XS - S - M - L - XL



MB

FULL ZIP JACKET

164635

XS - S - M - L - XL



SWEATER

164765

S/M - L/XL



Main Fabric: 070% Cotton - 030% Polyester
Second Fabric: 095% Cotton - 005% Elastane.

Available for order
until 29/01/2023



BLACK
00020



LIGHT GREY
MELANGE
00948



ARTIC
02631



BATHROBE

164694

XS - S - M - L - XL

Fabric: 100% Cotton.



ARTIC
02631



NUDE
03050

MICRO SPONGE

3F291

D-2

FW23
FOOTWEAR



SLIPPER

XD335 D-2



SPECIAL PACK



BLACK
00002



CINNAMON
00244

CHENILLE

XJPW06

35 > 41

Upper shoe: 100% Polyester | Lining: 100% Polyester | Insole: 100% Polyester | Midsole: 100% Polyester | External sole: 100% Polyurethane.

FW23 SOCKS





SHORT SOCKS

292316
UNI
00020 00074 00135



2 PACK SHORT SOCKS

292302
UNI
00020 00135 03050 09210



2 PACK ANKLE SOCKS

292307
UNI
00020 00135 03050 09210

Fabric:
065% Viscose
032% Polyamide
002% Elastane
001% Polyester film fiber.

3F223

D-2

N.3 - Minimum order for
pairs/model color.



SPECIAL PACK



BLACK
00020

RED
00074

MARINE
00135



BLACK
00020



MARINE
00135



NUDE
03050



PALE CREAM
09210



2 PACK SHORT SOCKS

292303
UNI
00020 02631 03050 09210

Fabric:
075% Cotton
023% Polyamide
002% Elastane.

3F258

D-2

N.3 - Minimum order for
pairs/model color.



2 PACK SHORT SOCKS

292302
UNI
00020 00074 00948 02631

Fabric:
050% Cotton
038% Polyamide
002% Elastane
010% Polyester film fiber.

3F260

D-2

N.3 - Minimum order for
pairs/model color.



BLACK
00020



ARTIC
02631



NUDE
03050



PALE CREAM
09210



BLACK
00020



RED
00074



**LIGHT GREY
MELANGE**
00948



ARTIC
02631



2 PACK SHORT SOCKS
292303
UNI

Fabric: 065% Cotton - 031% Polyamide - 002% Elastane - 002% Polyester film fiber.

3F227
D-2

N.3 - Minimum order for pairs/model color.



WHITE 00010
BLACK 00020
LIGHT GREY MELANGE 00948
HORTENSIA 21234
ARCTIC 02631
NUDE 03050



LONG SOCKS 292319 UNI 00020 | 00074 | 00135
2 PACK LONG SOCKS 292301 UNI 00020 | 00074 | 00135 00948 | 09210
2 PACK SHORT SOCKS 292302 UNI 00020 | 00074 | 00135 00948 | 09210

Fabric: 060% Cotton - 033% Polyamide - 002% Elastane - 005% Polyester film fiber.

3F277
D-2

N.3 - Minimum order for pairs/model color.



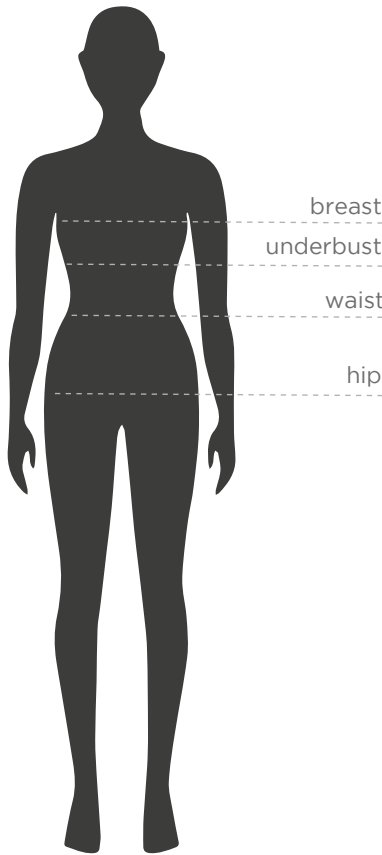
BLACK 00020
RED 00074
MARINE 00135
LIGHT GREY MELANGE 00948
PALE CREAM 09210



SPECIAL PACK 292319
SPECIAL PACK 292301 | 292302 | 292307

CONVERSION GUIDE

TOP								
ITA	USA/UK	EU/INT	FRANCE	CHINA	UNDERBUST		BREAST	
					CM	INCHES	CM	INCHES
I	XS	70	80	70	68-72	27-28	79-83	31-32
II	S	75	85	75	73-77	29-30	84-88	33-34
III	M	80	90	80	78-82	31-32	89-93	35-36
IV	L	85	95	85	83-87	33-34	94-98	37-38
V	XL	90	100	90	88-92	35-36	99-103	39-40
BOTTOM								
ITA	USA/UK	EU/INT	HEIGH		WAIST		HIP	
			CM	INCHES	CM	INCHES	CM	INCHES
40	XS	36	155/60	61-24	60-64	24-25	86-90	34-35
42	S	38	160/65	63-26	65-69	26-27	91-95	36-37
44	M	40	165/70	65-28	70-74	28-29	96-100	38-39
46	L	42	170/75	67-30	75-79	30-31	101-105	40-41
48	XL	44	170/80	67-32	80-84	32-33	106-110	42-43
SOCKS								
SIZE	ONE SIZE	S/M	L/XL					
BRA	P-G	S/M	L/XL					
MEX	CH-G	P/M	G/XG					
EU	34-41	36-38	39-41					
UK	5-12	36-38	39-41					
USA	6 ^{1/2} -13 ^{1/2}	S/M	L/XL					



UNDERWEAR BRA									
RANGE SIZE				CM			INCHES		
ITA	USA/UK	EU/CHINA	FRANCE	UNDERBUST	BREAST	CUP	UNDERBUST	BREAST	CUP
I	32	70	80	68-72	74-78	A	27-28	29-30	A
					79-83	B		31-32	B
					84-88	C		33-34	C
					89-93	D		35-36	D
II	34	75	85	73-77	79-83	A	29-30	31-32	A
					84-88	B		33-34	B
					89-93	C		35-36	C
					94-98	D		37-38	D
III	36	80	90	78-82	84-88	A	31-32	33-34	A
					89-93	B		35-36	B
					94-98	C		37-38	C
					99-103	D		39-40	D
					104-108	E		41-42	E
IV	38	85	95	83-87	89-93	A	33-34	35-36	A
					94-98	B		37-38	B
					99-103	C		39-40	C
					104-108	D		41-42	D
					109-113	E		43-44	E
V	40	90	100	88-92	94-98	A	35-36	37-38	A
					99-103	B		39-40	B
					104-108	C		41-42	C
					109-113	D		43-44	D
					114-118	E		45-46	E

IN-STORE DELIVERY

	July	August	September
DELIVERY 1			
DELIVERY 2			

